



National Product Specification

PRODUCT SPECIFICATION	BPR-FPS-4736-NAT	Date of Creation		01/01/2010	
		Issue Number	C	Date	21/03/2019

Product Name	Steggles - Chicken - Tender - Sweet Chilli
Name on Pack	N/A

Product Code(s)	DESCRIPTION	APN/EAN	TUN/GTIN	BRAND	Weight Declaration	PACK SIZE = Unit/Carton
56411	FRZN 6X1KG SWEET CHILLI TENDER (e)	9310213564000	19310213564113	Steggles	FIXED	6X1KG

1.0. PRODUCT DESCRIPTION

- Fully cooked.
- Frozen formed chicken meat.
- With a sweet chilli crumb coating.
- Packaged in a 1KG bag.
- 6X1KG bag packed into a shipping carton.
- Caron labelled, palletised, pallet shrink wrapped, pallet labelled.
- Subsequent frozen storage.

2. PRODUCT PARAMETERS

2.1. PHYSICAL PARAMETERS

Ingredient	Parameter	Target	Range	
Finished Product	Portion Weight	61g	60g	64g
	Temperature	-18°C	-18°C	-15°C
	e Weight per pack	1KG		
	Number of pieces	17 Count	16 Count	17 Count
	Metal Detection Inspection	Ferrous 2mm, Non Ferrous 2mm, Stainless Steel 2.5mm		

2.2. MICROBIOLOGICAL PARAMETERS

Test	Method	Limit	Frequency
Microbiological - Total Plate Count	Accredited NATA analysis laboratory	<1X10 ⁶ cfu/g	2 per batch (Start and End)
Coagulase +ve Staphylococcus	Accredited NATA analysis laboratory	<100 cfu/g	2 per batch (Start and End)

2.3. CHEMICAL PARAMETERS			
Test	Method	Limit	Frequency
NIP Testing Validation	Accredited NATA analysis laboratory	within 20% of NIP values on label	Annually

2.4. SENSORY			
Test	Method	Limit	Frequency
Organoleptic - Raw product	Refer to Organoleptic sheet	Refer to Presentation Guide	As per ABCDE sample regime
Organoleptic - Cooked product	Refer to Organoleptic sheet	Refer to Presentation Guide	As per ABCDE sample regime
Appearance	QA Check	Uniform Strip Shape	As per ABCDE sample regime
Colour	QA Check	Red crumb with rice bubbles throughout. Chicken is off-white in colour.	As per ABCDE sample regime
Flavour	QA Check	Spicy crumb with sweet chilli chicken filling.	As per ABCDE sample regime

3. PACKAGING			
3.1. INNER/PRIMARY PACKAGING			
Packaging Type	Packaging Details	Seal Integrity	Action
FILM BAG	1KG SWEET CHILLI TENDERS FILM	Heat seal	Film Loaded into vertical form fill seal machine. Film automatically formed into bag and loaded with product.

3.2. OUTER/SECONDARY PACKAGING		
Packing Type	Description	Action
CARTON	C6 530-C CARTON 377MMX270MMX160MM	Pack and Seal.
FILM	PALLET WRAP	Wrap Pallet.
Unit/Carton	6.00	
Pallet Configuration	12 cartons per layer, 6 layers high = 72 cartons per pallet	
Delivery height of (mm)	≤1200MM	

4. LABELLING / PRINTING				
Label Type	Description	Positioning/ Location	Label Information	Type of Application
INKJET PRINTING	INKJET PRINTING	Printed on the back of the bag.	Best Before Date, Batch Code	Laser Printing
CARTON LABEL	CARTON LABEL	Place product label at end of carton.	Product Name, Code, Best Before Date, eWeight, Storage Instructions, Company Name, Address, Country of Origin, Est. Number.	Applied Manually

5. STORAGE CONDITIONS AND SHELF LIFE		
STORAGE CONDITIONS	SHELF LIFE	
	Best Before Date	Number of Days
Frozen: Keep Frozen. Store at or below - 18°C.	Best Before Date from Date Of Manufacturing	548 Days

6. TRACEABILITY			
6.1. PACKAGING AND LABELLING			
Inner Packaging	Type of Packaging	Best Before Date	Establishment Number
Outer packaging	Type of Packaging	Best Before Date	Establishment Number
Inner and Outer labels	Right label and presence on the packaging		

6.2. RAW MATERIAL			
SUBSTRATE	Kill Date	% in the Final Product	Total kg per Batch
MARINADE	Batch Code	% in the Final Product	Total kg per Batch
WATER	N/A	% in the Final Product	Total kg per Batch
SEASONING	Batch Code	% in the Final Product	Total kg per Batch
MARINADE	Batch Code	% in the Final Product	Total kg per Batch
PREDUST	Batch Code	% in the Final Product	Total kg per Batch
BATTER	Batch Code	% in the Final Product	Total kg per Batch
WATER	N/A	% in the Final Product	Total kg per Batch
OIL	Batch Code	% in the Final Product	Total kg per Batch

7. INGREDIENT DECLARATION
<p>Chicken (52%), Sweet Chilli Coating (19%) [Breadcrumbs (Wheat Flour, Maize Flour, Salt, Vegetable Oil (Canola, Soybean), Yeast, Sucrose, Spice Extracts (Paprika Oleoresin, Curcumin, Chilli, Ginger, Capsicum), Mineral Salts (450,500,451), Emulsifier (481), Colours (102,110)), Rice Confection (Rice Flour, Sugar, Maize Flour, Vegetable Oil, Salt), Dehydrated Vegetables (Onion, Garlic, Including Red Pepper (Minimum 1%)), Desiccated Coconut (Preservative (223)), Herb (Parsley), Sugar, Wheat Flour, Egg Powder, Vegetable Powder (Garlic), Chilli (Minimum 4.5%), Hydrolysed Vegetable Protein (Maize), Food Acid (262), Flavour Enhancer (635), Flavouring (Lemon, Garlic, Citrus), Fructose, Salt, Humectant (422), Anti-caking Agent (551,341)], Water, Vegetable Oil (Canola, Cottonseed), Wheat Flour, Wheat Starch, Thickener (1404), Maize Flour, Salt, Sugar, Vegetable Gums (415, 461), Spice (Paprika, Pepper), Spice Extract (Paprika Oleoresin), Tapioca Starch, Soy Protein Isolate, Potassium and Sodium Tri and Diphosphates (E451, E450).</p>

8. NUTRITION INFORMATION PANEL					
Average Servings per Pack		16	NATA Accredited Analysis Available		REF:S588243 DATE: 31AUG2017
Average Serving Size / Edible Portion		62.5 g	Theoretical		NO
	Average Quantity		*% Daily Intake	Average Quantity	
	Per Serving		Per Serving	Per 100g	
Energy	591	kJ	7	946	kJ
Protein	8.5	g	17	13.7	g
Fat	7.7	g	11	12.4	g
Saturated Fat	1.2	g	5	1.9	g
Carbohydrates	9.1	g	3	14.6	g
Total Sugars	1.4	g	1	2.2	g
Dietary Fibre	0.4	g	1	0.6	g
Sodium	237	mg	10	379	mg
*Percentage Daily Intakes are based on an average adult diet of 8700kJ. Your daily intakes may be higher or lower depending on your energy needs.					

9. CLAIMS				
Claim	Criteria	Justification	Can we make this claim? YES/NO	Claim Present on Packaging? YES/NO
No Artificial Colours	No Synthetic or Nature Identical Colours in Ingredient Declaration, all Colours are Natural.	Colours (102, 110)	NO	NO
No Artificial Flavours	No Synthetic or Nature Identical Flavours in Ingredient Declaration, all Flavours are Natural.	Natural Flavouring	YES	YES
Halal Approved	Halal Certification for processing site(s) and ingredients.	Halal Certification for all Beresfield site	NO	NO
No Added Preservatives	Ingredient Declaration exempt of Preservatives.	Preservative 223	NO	NO
Health Star Rating (3.5)	Evaluate Energy, Saturated Fat, Sugar, Protein, Fibre, Sodium and concentrated fruit/vegetable % to determine HSR between 0 and 5	HSR Calculation	YES	YES
School canteen approved - AMBER LIST	Must be below: Energy = 1000kJ or less per 100g Food, Saturated Fat = 5g or less per 100g, Sodium = 450mg or less per 10g Food; HSR of 3.5 or above.	NIP	YES	NO

10. ALLERGEN STATEMENT	
Contains	Gluten, Egg and Soy
May be present	Nil

11. ALLERGENS

VITAL ANALYSIS Required	YES	
VITAL ANALYSIS Available	10APR18	
PARAMETERS	PRESENCE (YES/NO)	DESCRIPTION OF INGREDIENT
Cereals containing gluten & their products	Yes	Wheat Flour / Wheat Starch, Wheat Flour
Crustacea and their products	No	
Egg and egg products	Yes	Egg Powder
Fish and fish products	No	
Lupin and Lupin Products	No	
Milk & milk products	No	
Peanuts and peanut products	No	
Sesame seeds and sesame seed products	No	
Soybeans and soybean products	Yes	Soy Protein Isolate
Tree nuts and tree nut products other than coconut from the fruit of the palm Cocos nucifera	No	
Added Sulphites (> 10 mg/kg or 10ppm)	No	
Honey & honey products	No	

12. COUNTRY OF ORIGIN STATEMENT

Made in Australia for at least 77% Australian Ingredients.



13. COOKING INSTRUCTIONS	
Instructions	<ul style="list-style-type: none"> Remove Sweet Chilli Tenders from pack. Always cook from frozen. For best results cook in deep fryer or oven.
Oven	<p>FAN FORCED OVEN</p> <ol style="list-style-type: none"> Preheat Fan Forced oven to 180°C. Remove frozen tenders from the pack. Place frozen tenders onto a lined baking tray. Cook for 20 minutes, turning once.
Deep Fry	<p>DEEP FRYER</p> <ol style="list-style-type: none"> Preheat deep fryer to 180°C. Remove frozen tenders from the pack. Place frozen tenders into deep fryer. Cook frozen tenders for 5 minutes.
*DUE TO VARIATION OF APPLIANCE TYPES AND BRANDS USE AS A GUIDE ONLY.	

14. GMO & IRRADIATED PRODUCT	
No	Genetically Modified – does this product contain genetically modified materials according to Food Standards Australia New Zealand (FSANZ) food standard 1.5.2.
No	Not Irradiated – does this product contain materials that have been irradiated, according to Food Standards Australia New Zealand (FSANZ) food standard 1.5.3.

15. ADVISORY STATEMENTS	
Deboned Product	Though great care has been taken to remove bones from this product, some may remain.

16. MANUFACTURING SITE			
Type	Site	Address	Establishment Number
Finished Product	STEGGLES FOOD BERESFIELD	Steggles Foods: Hawthorne St, Beresfield, NSW 2322	410
Finished Product	STEGGLES FOOD MT KURING-GAI	4-6 Mundowi Road, Mt Kuring-Gai, NSW 2080	2195

Approval			
Name	Position	Date	Signature
Stephen Jolliffe	Operations	29/05/2018	<i>Stephen Jolliffe</i>
Kate Berryman	Product Development	24/05/2018	<i>Kate Berryman</i>
Jeremy Chenu	Quality Assurance	30/05/2018	<i>Jeremy Chenu</i>